



Simtec Coatings
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57x5-F Urethane Flat Application/ TDS

Technical Data

Weight per gallon:	7.5 lbs. per gallon
Viscosity:	Zahn #2 22-23 seconds @77degrees F
Thix Index:	N/A
Pot Life:	8 hrs +
Dust Free:	5-10 minutes
Cure Time:	24 hours Adding heat a certain point will speed up the Process.
Flash Point:	40 Degrees C (104 Degrees F)
Shelf life:	6 months
% Monomer:	0%
VOC:	5.91 Lbs. per gallon
Pencil hardness:	2h-3h
Mix Ration:	4 part 57x5-F to 1 Part 57x2 4 to 1
Spray Nozzle:	Use a 1.2mm fluid nozzle.
Air pressure:	35-40 lbs.
Recoat time:	45 minutes between coats. Time between coats is highly recommended to allow flash off of solvents so there is no trapped bubble in the following coats.You will only need 1 coat of the Satin Or Flat to get the desired look.