



Simtec Coatings
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57x1-S/F Urethane Satin Application/ TDS

Technical Data

Weight per gallon: 7.5 lbs. per gallon
Viscosity: Zahn #2 22-23 seconds @77degrees F
Thix Index: N/A
Pot Life: 8 hrs +
Dust Free: 5-10 minutes
Cure Time: 24 hours Adding heat a certain point will speed up the Process.
Flash Point: 40 Degrees C (104 Degrees F)
Shelf life: 6 months
% Monomer: 0%
VOC: 5.91 Lbs. per gallon
Pencil hardness: 2h-3h
Mix Ration: 4 part 57x1-S to 1 Part 57x2 4 to 1
Spray Nozzle: Use a 1.2mm fluid nozzle.
Air pressure: 35-40 lbs.
Recoat time: 45 minutes between coats.

Time between coats is highly recommended
to allow flash off of solvents so there is no trapped bubble in the
following coats.
You will only need 1 coat of the Satin Or Flat to get the desired look.