



**Simtec Coatings**  
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## ***57x1 Urethane Topcoat TDS & Application***

### ***Tech Data Info:***

Weight per gallon: 7.5 lbs. per gallon

Viscosity: Zahn #2 19-20 seconds @77degrees F

Thix Index: N/A

Pot Life: 8 hrs +

Dust Free: 5-10 minutes

Cure Time: 24 hours Adding heat a certain point will speed up the Process.

Flash Point: 40 Degrees C (104 Degrees F)

Shelf life: 6 months

% Monomer: 0%

VOC: 5.91 Lbs. per gallon

Pencil hardness: 2h-3h

Spray Nozzle: Use a 1.2mm fluid nozzle.

Air pressure: 35-40 lbs. or whatever is recommended for the spray gun Mfg.

Recoat time: 45 minutes between coats. Time between coats is highly recommended to allow flash off of solvents so there is no trapped bubble in the following coats.

Storage Temp: 32 Degrees F to 86 Degrees F 6 months

Avoid water or moisture.