



Simtec Coatings
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******2000 Series Sanding Surfacers******
20x2 Neutral, 2081 White, 2090 Grey, 2001 Black 2092 Dk Grey

Simtec 2000 Series Sanding Surfacers Primer is a great primer for Automotive, Marine, Wood & MDF. It fills major imperfections and gives you a great surface to finish with Polyester Topcoat or any other topcoat you prefer. It also has a very low VOC 205grams per liter or 776 grams per gallon.

Application & Surface Preparation:

This product can be applied to any metal, wood surface, MDF, graphite or fiberglass surface. It will seal the surface completely, fill any imperfections, and create a surface that is ready to topcoat. Wet mill thickness when applied should be around 12 mills Thick. (12/1000th of an inch).

Prepare the surface to be coated by sanding with 220 or 320 grit, non-sterated sandpaper. Then remove all dust or foreign matter from the surface. Special attention should be given to surface preparation as the service life of any coating is prolonged in proportion to the efficiency with which this operation is performed.

Preparing the Coating:

Now prepare the clear sanding sealer by adding the correct amount of catalyst, 2 % or .5 oz per quart. Be sure to mix catalyst in thoroughly. Thin the primer 10-20% with Simtec Reducer or 50/50 mix of acetone and a slow evaporating lacquer thinner.

Your pot life is 30 minutes at 77 degrees F.

Simtec's 2000 series can be applied with an HVLP or Lacquer type gun or can be made for a plural component system which ever is acceptable in your area. Use 25-45 lbs. air pressure with the lacquer type gun, holding the spray gun 12-18 inches from the surface being coated.

Now you're ready for topcoat or your color coat. Just sand the primer smooth with 220 grit paper for polyester or what ever is recommended by the topcoat you are going to use to get a mechanical bond and your ready. You can topcoat with Simtec's 2781, 2481 or any other product you may desire.