



Simtec Coatings
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******2500 Series EZ Sanding Primer******
2581 White, 2590 Grey, 2501 Black

Simtec 2500 Series EZ Sanding Primer is a great primer for Automotive, Marine, Wood & MDF. It fills major imperfections and gives you a great surface to finish with Polyester Topcoat or any other topcoat you prefer. It is also very easy to sand. It also has a very low VOC 200 grams per liter or 740 grams per gallon.

Application & Surfacers Preparation:

This product can be applied to any metal, wood surface, MDF, graphite or fiberglass surface. It will seal the surface completely, fill any imperfections, and create a surface that is ready to topcoat. Wet mill thickness when applied can be up 60 mills Thick.

Prepare the surface to be coated by sanding with 220 or 320 grit, non-sterated sandpaper. Then remove all dust or foreign matter from the surface. Special attention should be given to surface preparation as the service life of any coating is prolonged in proportion to the efficiency with which this operation is performed.

Preparing the Coating:

Now prepare the EZ Sanding Primer by adding the correct amount of catalyst,

2% or .5 oz of catalyst per quart

Be sure to mix catalyst in thoroughly. Your pot life is 30 minutes at 77 degrees F. If it is warm out than your pot life shortens. Dust free in 45 minutes.

Simtec's 2500 series can be applied with an HVLP or Lacquer type gun or can be made for a plural component system which ever is acceptable in your area.

Gun Tip size 2.5-4.0 Use 25-40 lbs. air pressure with the lacquer type gun, holding the spray gun 12-18 inches from the surface being coated.

Cure time for full cure is 24 hrs prior to sand and polish or your topcoat application.

Now you're ready for topcoat or your color coat. Just sand the primer smooth with 220 grit paper for polyester or what ever is recommended by the topcoat you are going to use to get a mechanical bond and your ready. You can topcoat with Simtec's 2781, 2481 or any other product you may desire.